



Product Name

GRAPHITE LOADED CLEAR & GREY LACQUERS FOR TEXTRON

Product Description

Another product based on the high performance Rockhard stoving clear lacquer system. Approved by Textron Lycoming as a direct alternative to Synthetesine 200.

Approvals

ALF 502/SP P 519
IP9159 - Clear
IP9159 - Grey (FED STD Colour 16081-16099)

Performance

Tested to DTD 5562 which includes:

6 Months intermittent salt spray (DEF 1053 method 36)
Resistance to humidity
Trichloroethylene and re-chromating

Application

Usually sprayed.

Physical Properties

Mixing Ratio	One Part Product
Thinner	Rockhard Thinner 665-550-025
Supply Viscosity	19-24 seconds B4 cup at 20°C
Colour	As Above
Gloss Level	Not applicable
Film Thickness	Approximately 10 microns per coat
Flash Point / Class / UN No	24°C / 3 / Paint UN1263
Pack Size	1 & 5 litre UN approved containers
Shelf Life	12 months
Product contains 13.5gms P.B.W. Graphite flake No. 635 equivalent per 1000 gms of Grey Lacquer.	