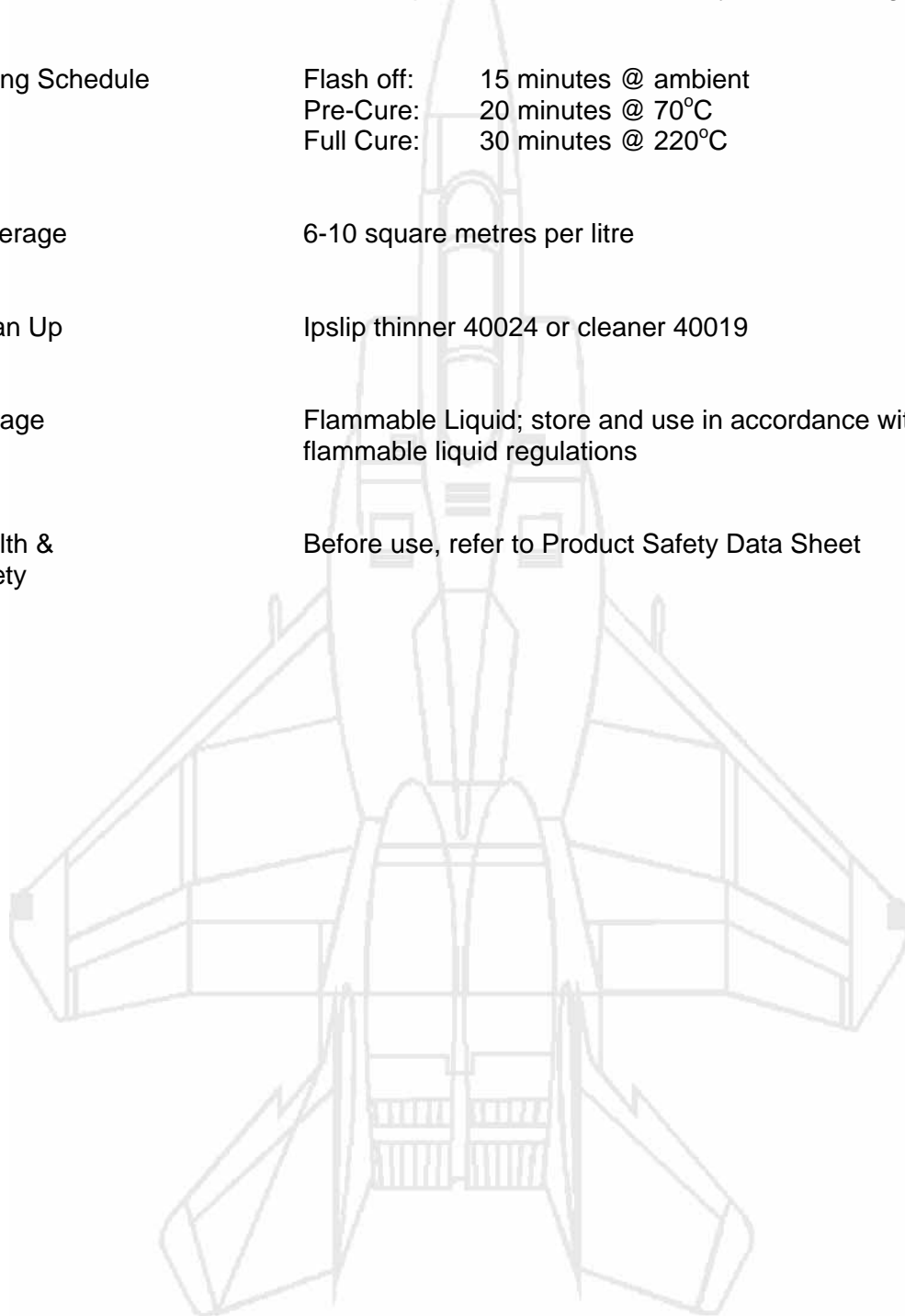


Indestructible

specialist coatings manufacture



Pre-treatment	It is recommended that as a minimum the components to be coated should be solvent or alkali degreased whilst phosphating; chromating or fine shotblasting will increase performance and durability of the coating.
Curing Schedule	Flash off: 15 minutes @ ambient Pre-Cure: 20 minutes @ 70°C Full Cure: 30 minutes @ 220°C
Coverage	6-10 square metres per litre
Clean Up	Ipslip thinner 40024 or cleaner 40019
Storage	Flammable Liquid; store and use in accordance with flammable liquid regulations
Health & Safety	Before use, refer to Product Safety Data Sheet



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This information is given in good faith for guidance of users, but is without warranty or liability. Any queries should be referred to our technical department.